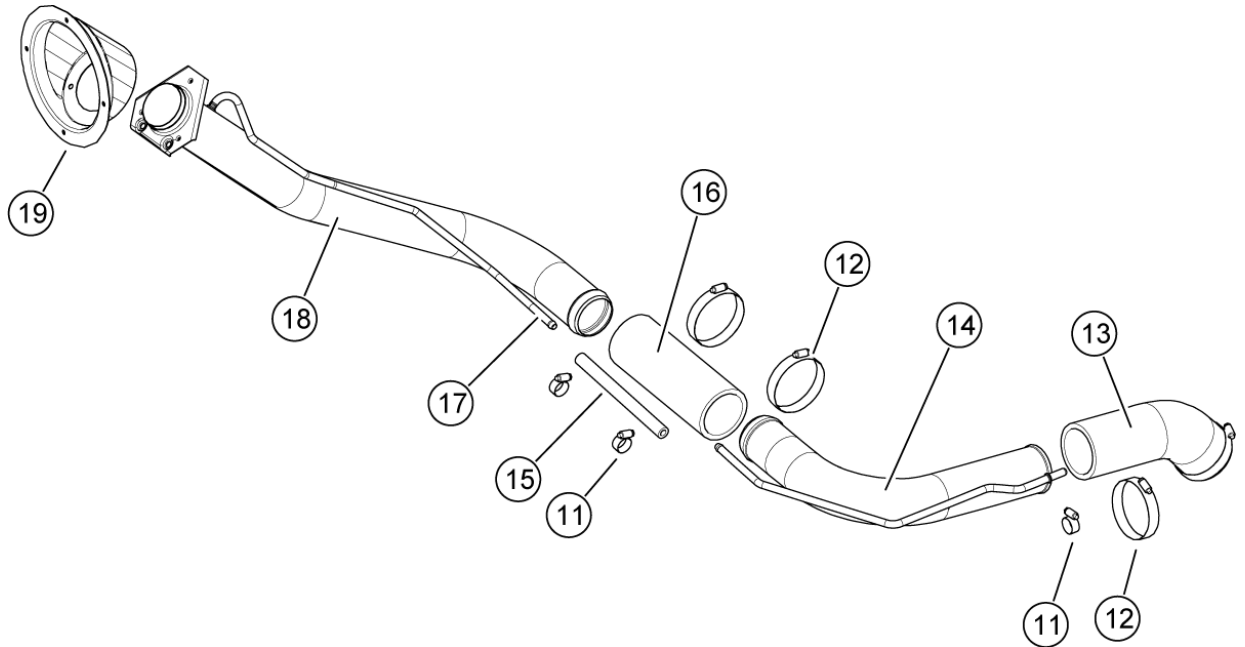


**Application:** Aeromaster on Freightliner MT45/55 chassis

**Situation:** Fuel fill installation



BOM ID	Part Number	Description	Torque
0	REFERENCE	64239465b FUEL FILL LH CTR TANK	
11	08610786-00004	CLAMP HOSE SAE #4	20-35 in•lbs.
12	08610786-00032	CLAMP HOSE SAE #32	55-65 in•lbs
13	REFERENCE	FUEL HOSE NECK	
14	REFERENCE	ELBOW FUEL FILL TUBE ASSY	
15	REFERENCE	VENT HOSE	
16	REFERENCE	FUEL HOSE	
17	REFERENCE	VENT TUBE	
18	REFERENCE	FUEL FILL NECK ASSY	
19	REFERENCE	FILLER PIPE SUPPORT	



## Freightliner Fuel Fill Hose Service Guide

### Tools Required:

- Standard combination and ratchet wrench sets
- Utility knife
- Phillips and standard screw driver sets
- Torque wrench

### **!WARNING**

*Adequate ventilation is required when working in a confined area with fuel and fuel-related components.*

*Always remove fuel cap. Remaining fuel in fuel system may be under pressure.*

### **!CAUTION**

*Always wear safety glasses and other proper protective equipment (gloves, hearing protection, etc.) as appropriate to the process.*

*Do not reposition clamp on hose after clamp installed. Do NOT install clamp over an impression made by a previous install. Replace all torn or cut hoses.*

### **NOTICE**

*Replacement fuel fill parts are available from the chassis manufacturer.*

### Procedure:

1. Read and understand all the instructions before starting the repair.
2. Install replacement fuel hose between fuel fill neck and elbow assembly.
3. Torque clamps to specifications.



## Freightliner Fuel Fill Hose Service Guide

### Contact Utilimaster for Technical Assistance

**Email:** [CustSvc@Utilimaster.com](mailto:CustSvc@Utilimaster.com)

**Phone:** 574-848-2000

**Mail or Express Service:**

**Fax:** 574-848-2809

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